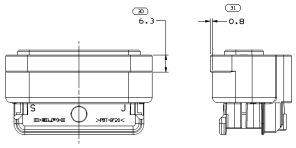
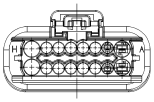
SYMBOL DEFINITION			MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (*) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	17	
	LAST NO. USED	31	

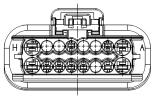
DWG STATUS						REVISION HISTORY	AUTH	DR	PM	DSGN	PLD
DATE	STD	REV	N/P	DWG	SYM						
12ND02	R	01	-	-	-	PART 15326084 WAS ON SEPARATE DWG; ADDED PART 15445020	233205	RH	RH	CD	
18SE03	R	02	-	-	-	15479301 - RELEASED 15445020 - OBSOLETED	246054	EES	EES	MJC	
08OC03	R	03	-	-	-	15479301 - REVISED GRAPHICS	247151	ADK	TLD	MC	
01JN04	R	04	-	-	-	ALL PARTS - ADDED CONFIG REQ COLUMN TO CHART; REVISED "MATING COMPONENT" NOTE TO INCLUDE USCAR COMPLIANCE	255419	ADK	ADK	MC	
10JN04	R	05	-	-	-	ALL PARTS - ADDED NOTE	255783	GPS	JWM	MJC	
12JA07	R	06	-	-	-	13624056 & 13624056 - RELEASED; 15479301 & 15326084 - UPDATED PDM ATTRIBUTES	400087	RTV	JAA	PTP	
05MR07	R	07	-	-	-	13624055-56 - UPDATED CONNECTOR; 13631142 & 13631143 - RELEASED	400642	RTV	JAA	PTP	
01AP07	R	08	-	-	-	15326084 - UPDATED PDM ATTRIBUTES	400955	RMF	FRG	JSB	



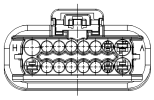
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



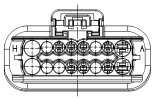
TYPE 103
SAME AS TYPE 102
EXCEPT AS SHOWN



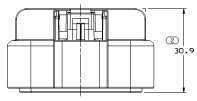
TYPE 104
SAME AS TYPE 102
EXCEPT AS SHOWN

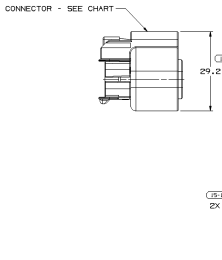


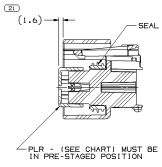
TYPE 105
SAME AS TYPE 102
EXCEPT AS SHOWN



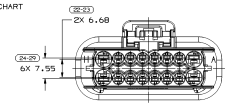
TYPE 106
SAME AS TYPE 102
EXCEPT AS SHOWN

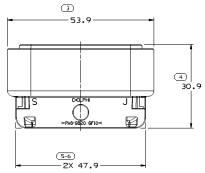






SECTION A-A





TYPE 101

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING CODE TBD.

3. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   ASM CONNECTOR 15326085
   SECONDARY TERMINAL LOCK 15326059
   CONNECTOR POSITION ASSURANCE LOCK 15317B32
   THIS CONNECTION MEETS OR EXCEEDS SAE/ USCAR-2 AUGUST 1997, SECTION 5.3.1.2. TERMINAL DISENGAGE CRITERIA WITHOUT THE APPLICATION OF A TERMINAL POSITION ASSURANCE (TPA) SECONDARY LOCK.

   THIS CONNECTION MEETS OR EXCEEDS SAE/ USCAR-2 AUGUST 1997, SECTION 5.3.1.2. TERMINAL DISENGAGE CRITERIA WITH THE APPLICATION OF A TERMINAL POSITION ASSURANCE (TPA) SECONDARY LOCK. (SEE CHART BELOW FOR APPROPRIATE TPA).

4. LETTERS I, O AND Q ARE NOT USED AS CAVITY ID'S.

PART NO	REV	N/P	STATUS	TYPE	TOTAL NUMBER OF CAVITIES	CONNECTOR	PLR	SEAL	TPA	CONFIG REQ INFORMATION
13631143	01	-	-	106	09	13631141	15326058	15326060	15326059	-
13631142	01	-	-	105	05	13631140	15326058	15326060	15326059	-
13624056	01	AA	-	104	11	13624052	15326058	15326060	15326059	-
13624055	01	AA	-	103	04	13624051	15326058	15326060	15326059	-
15479301	02	AC		102	16	15445019	15326058	15326060	15326059	15336328
15445020	01	AB	OBSOLETE	102	16	15445019	15326058	15326060	15326059	15336328
15326084	03	AF		101	16	15326056	15326058	15326060	15326059	15336328

(2) PROCESS SENSITIVE DIMENSION
DIMENSIONS MARKED WITH A PROCESS SENSITIVE DIMENSION SHALL BE CONTROLLED WITHIN THE CAPABILITY OF THE PROCESS

DIMENSIONAL RANGE (MM)									CPK
UNDER	3	6	10	>10	>100	>150	>200	>300	1.33
3	6	10	70	100	150	200	300	400	1.66

TOLERANCE UNLESS OTHERWISE SPECIFIED
[.XX/±0.05] [.XXX/±0.025] [.XXXX/±0.0127] [±1] [±1.2]
ANGULAR TOLERANCE ±2°

DWG TYPE: PART DRAWING
STYLE:
VOLUME: USA
SHEET SIZE:
UNLESS OTHERWISE SPECIFIED
THIS DRAWING IS TO HONEYWELL STYLE GDWT (10-96) OR DELPHI STYLE GDWT (10-96) AND IS TO BE INTERPRETED ACCORDING TO ASME Y14.5M-1994 AND ISO 8015:1985 UNLESS OTHERWISE SPECIFIED. THIS DRAWING IS THE PROPERTY OF DELPHI AUTOMOTIVE SYSTEMS LLC. THE INFORMATION CONTAINED HEREIN IS TO BE USED ONLY IN CONNECTION WITH THE TRANSACTION FOR WHICH IT IS LOANED. THIS INFORMATION IS TO BE KEPT IN CONFIDENCE AND NOT REPRODUCED OR COPIED, NOR SHALL ITS CONTENTS BE DISCLOSED BY OR TO OTHER PERSONS, WITHOUT THE WRITTEN CONSENT OF DELPHI AUTOMOTIVE SYSTEMS LLC.
ALL DIMENSIONS ARE IN MILLIMETERS
REFERENCE:
THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
GRAPHICS

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
KOKOMO, IN

	DATE
DR APPROV: ROBERT HURD	12NOV02
PM APPROV: ROBERT HURD	12NOV02
DSGN APPROV: CAT DANCISON	18DEC02
APPROV	
APPROV	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (DM4900)	

TITLE: SEE DRAWING

DRAWING NAME: TAXI ASM CONN F GT 150 280 SLD

DRAWING NUMBER: 15453981

SIZE	SCALE	FRAME NO	SHEET NO	STA	REV	S/F
A0	2:1	1 OF 1	1 OF 1	R	08	-

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